sses from generator (2) to linal spherical ultrasonic vave passes on to the test exted and partially passes waves are detected by extractional results of

erters are subjected to 1g out their separation on registration system (9) ved signal, on the basis of d of the coefficients of incidence of the wave on

operties of samples by ransmission of ultrasonic 3pp Dwg.No.1/1)

83-E8

8-9

58/42 

SU 1610-428-A sipelines - has controlled ugh liquid and wall of to fix gas concn.

8080

rom generator (4) are c impulses and passed (3), forming the sum of i through the wall of the igh the liquid depends on ignal from converter (3) tches (10,12) and switch per (11).

ed to suppress the signal lelay unit (8) and shaper suppress the part of the overliad by the impulse detectors (6,13) pass to sed to judge gas bubble USE - Determination of continuity and flow modes of liquids in pipelines. Bul. 44/30.11.90 (5pp Dwg.No.1/3)
N91-236891

KHRA =  $\star$  803 91-309159/42  $\star$  8U 1610-429-A Ultrasonic test device of pipes - has pulley system to move slides with converters along pipe and drive to rotate pipe through probe

KHARK RADIO ELECTRO 25.01.88-SU-367605

(30.11.90) G01n-29/04 25.01.88 as 367605 (1503AS)

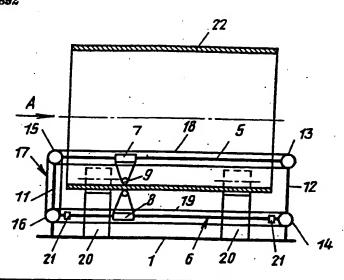
Uprights (12) are removed, test pipe (22) is placed on the rollers fixed on support legs (20) on base (1) and uprights (12) are replaced and connected to guides (5,6) before reversible drive (10) is started and acts through a pulley system to turn pulleys (13-16) and move cables (17-19), causing movement of slides (7,8) with converters (9) in one direction, while carrying out testing of the article during an established width of probing.

when slide (8) contacts one of limiters (21), reversible drive (10) is disconnected and the drive of the rollers is switched on, to rotate the pipe through an angle determined by the width of probing. Reverse rotation of reversible drive (10) is simultaneously engaged and the ultrasonic converters on the slides begin to move in the opposite direction, while carrying out testing of the pipe along the next probing strip.

USE - Ultrasonic testing of pipes. Bul. 44/30.11.90 (3pp

Dwg.No.1/2) N91-236892

83-E8A



GREB/  $\star$  S03 91-309160/42  $\star$  SU 1610-430-A Piezoelectric converter - has movable prism to set required gap to surface of test object

GREBENNIKOV V V 28.12.87-SU-401982

(30.11.90) G01n-29/04

28.12.87 as 401982 (1503AS)

Prism (3) with a piezoelement and a damper is placed in the body with amovement capability. The converter is connected through a socket in threaded sleeve (5) to the flaw detector and is set on the test article. Contact fluid is passed through inlet (7) into the container formed by the lower edges of the body. The require gap is set between prism (2) and the article and testing is carried out.

USE - Testing articles. Bul. 44/30.11.90 (3pp Dwg.No.1/3) N91-236893 S3-E8A



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